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## Specification Sheet

## GelMA PhotoInk™

Product description	Volumetric's GelMA PhotoInk™ is a biocompatible, cell-adhesive and MMP degradable bioink developed for the light based bioprinter Lumen X™. Ideal for bioprinting soft microfluidic devices and tissue lattice structures with features ≥500 µm, as well as structures containing embedded cells. For a detailed instruction, follow the Usage Protocol GelMA PhotoInk.	
Composition	Composed of gel strength 300, Type A gelatin.	
Intended use	Biocompatible material for light based bioprinting, <i>Research Grade</i> . For research use ONLY. Not intended for <i>in vitro</i> diagnostics and <i>in vivo</i> uses. Not intended for administration in humans or animals.	
Product number	D16110022026	
Shelf life	Minimum 6 months, recommended use by date stated on vials.	
Storage and handling	Store at 4 °C. Protect from light.	
Shipping	Styrofoam box with ice packs.	
Safety	Handle in accordance with good hygiene and laboratory safety practices. Read <i>Safety Data Sheet (SDS) GelMA PhotoInk</i> for more information.	
Related documents	Usage Protocol and Safety Data Sheet can be downloaded from our website at <a href="https://www.cellink.com/product/lumen-x-gelma-photoink/">https://www.cellink.com/product/lumen-x-gelma-photoink/</a> . Scan the QR code below to reach it.	

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Property	Specification	Method
Form	Liquid at ~37 °C	Visual inspection.
Color	Transparent, yellow	Visual inspection.
Microbiological purity	Sterile filtered	Single sterile filtered through 0.22 µm.
Storage Modulus at End of Exposure	22 ± 5 kPa	Photorheology, 100 µm gap, 90 s exposure at 20 mW/cm <sup>2</sup>
Exposure time	4.5 ± 1 s	Printing at 50 μm thickness, 20 mW/cm <sup>2</sup>
Exposure time	6 ± 1 s	Printing at 100 µm thickness, 20 mW/cm <sup>2</sup>